

Bead Removal Tools

Internal Debeader 90-630mm

The Internal Debeader easily removes the Hot bead formed by the butt fusion process of pipe welding. With rod sections that can be joined together to reach weld beads of up to 21m.



FEATURES

- Designed for removing Hot formed beads on pipe size 90-630mm and SDR 7.4 - 41
- Wider head and throat capable of removing high-pressure standard formed beads
- 5 x debeading cutting heads
- Interchangeable support legs
- Centralising rod supports
- Bead catcher
- Heads and rod set can be sold
 separately to meet specific needs

Internal Debeader 90-630mm

Bead Removal Tools

Code	Description
A40-07-535	Rod set 11 x 1.2m (13m) with carrying bag
A40-07-535-21	Rod set 17 x 1.2m (21m) with carrying bag
A40-07-001	Head kit No. 1 (90 - 140mm)
A40-07-002	Head kit No. 2 (110 -160mm)
A40-07-003	Head kit No. 3 (140 - 225mm)
A40-07-004	Head kit No. 4 (200 - 355mm)
A40-07-005	Head kit No. 5 (315 -630mm)
A40-07-011	Spare cutting blade head kit No. 1
A40-07-012	Spare cutting blade head kit No. 2
A40-07-013	Spare cutting blade head kit No. 3
A40-07-014	Spare cutting blade head kit No.4
A40-07-014	Spare cutting blade head kit No.5



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